

approximately 1.5 to about 5 parts by weight of an aqueous developer  
composition; and

approximately 1.5 to about 5 parts by weight of an aqueous based hair colorant  
comprised of one or more cationic dyes;

5 wherein said components are mixed together just prior to application to the hair.

---

2  
1  
--54. (TWICE AMENDED) A composition according to claim 53, wherein said  
alkoxylated [alkoxilated] alcohol is selected from the group consisting of:

products of a reaction of behenyl alcohol and ethylene oxide, wherein the number  
10 of repeated ethylene oxide units is 5 to 30;

products of a reaction of cetyl alcohol, stearyl alcohol and ethylene oxide,  
wherein the number of repeating ethylene oxide units is 2 to 100; or

products of a reaction of cetyl alcohol and ethylene oxide, wherein the number of  
repeating ethylene oxide units is 1 to 45.--

---

15

20